



CONTESTANT COUPON

CONTESTANT ID: _____

MATERIALS

| NO. | DESCRIPTION |
|-----|----------------|
| 2 | 1/4" X 2" X 6" |
| 2 | 1/4" X 3" X 6" |
| 1 | 1/4" 3" ANGLE |

PROCEDURE:

| WELD | POSITION |
|------|-------------------|
| 1 | 3F, VERTICAL UP |
| 2 | 4F, OVERHEAD |
| 3 | 3F, VERTICAL UP |
| 4 | 3F, VERTICAL DOWN |
| 5 | 4F, OVERHEAD |
| 6 | 2F, HORIZONTAL |

NOTE: ALL WELDS SINGLE PASS

EXCEPTION: WELD 3 MAY BE SINGLE ROOT W/SINGLE COVER, OR SINGLE ROOT W/TWO COVERS.

| | |
|-----------------------|------------------|
| GMAW TIME: | 35 MINUTES |
| DATE: FEB. 3RD 2007 | SCALE: NTS |
| DWG. NO. SMAW #1 | DRAWN BY: R.W.T. |
| MATERIALS: MILD STEEL | |

2016 Regional SKILLSUSA GMAW WELDING CONTEST